

SAFETY DATA SHEET

1. Identification

Product identifier HOLEMAKER METAL WORKING FLUID, SPFLUID, SPFLUID1, SPFLUID5, SPFLUID20

Other means of identification

SDS No. Not applicable

Recommended use of the chemical and restrictions on use

Recommended use METALWORKING FLUID

Restrictions on use Not available.

Details of manufacturer or importer

Manufacturer

Manufacturer

Company name CIMCOOL Korea Inc
Address 255, Gongdan-ro, Onsan-eup, Ulju-gun,Ulsan, Korea
Telephone +82-52-239-2333
Emergency telephone number (Korea) +1-703-527-3887 (CHEMTREC)

Importer / Supplier

Company name INDUSTRIAL TOOL & MACHINERY SALES
Address 18 Business Street
 Yatala
 QLD 4207

Telephone (General Information) 07 3287 1114

Emergency telephone number (24 hour access) 131 126 (Poison Information Centre)

Emergency telephone number (CHEMTREC) 1-703-527-3887

2. Hazard(s) identification

Classification of the hazardous chemical

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Sensitization, skin	Category 1
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 3
	Hazardous to the aquatic environment, long-term hazard	Category 3

Label elements, including precautionary statements

Hazard symbol(s)



Exclamation mark

Signal word

Warning

Hazard statement(s)

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.

Precautionary statement(s)	
Prevention	Do not handle until all safety precautions have been read and understood. Avoid breathing mist or vapor. Wear protective gloves/protective clothing/eye protection/face protection. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment.
Response	IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If swallowed: Call a poison center/doctor if you feel unwell.
Storage	Keep container tightly closed. Protect from sunlight. Store in a well-ventilated place. Store away from incompatible materials. Store in accordance with local/regional/national/international regulations.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Other hazards which do not result in classification	None known.
Supplemental information	19.99% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 19.99% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment.

3. Composition/information on ingredients

Mixture

Identity of chemical ingredients	CAS number and other unique identifiers	Concentration of ingredients
HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S- TRIAZINE	4719-04-4	< 10
MONOETHANOLAMINE	141-43-5	< 10
TRIETHANOLAMINE	102-71-6	< 10
Other components below reportable levels		> 60

The exact percentages of hazardous ingredients have been withheld as a trade secret.

4. First-aid measures

Description of necessary first aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Under normal conditions of intended use, this material is not expected to be an inhalation hazard. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation occurs: Get medical advice/attention. Wash clothing separately before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
Ingestion	Do not induce vomiting. Drink 1 or 2 glasses of water. Rinse mouth. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration. Get medical advice/attention if you feel unwell.
Personal protection for first-aid responders	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance.
Symptoms caused by exposure	Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause an allergic skin reaction. Prolonged exposure may cause chronic effects.
Medical attention and special treatment	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Dry chemicals. Carbon dioxide (CO ₂). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire. Not applicable, non-combustible.

Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for fire fighters	Wear suitable protective equipment.
Hazchem code	Not available.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

For emergency responders Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.

Environmental precautions Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

Methods and materials for containment and cleaning up Local authorities should be advised if significant spillages cannot be contained. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Prevent entry into waterways, sewer, basements or confined areas. Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Do not flush spill to drain.

7. Handling and storage

Precautions for safe handling Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not breathe vapor. Do not ingest. Avoid contact with skin and eyes. Avoid prolonged exposure. Avoid contact with clothing. Observe good industrial hygiene practices. When using, do not eat, drink or smoke. Wash thoroughly after handling. Practice good housekeeping. Avoid release to the environment.

Conditions for safe storage, including any incompatibilities To maintain product quality, do not store in heat or direct sunlight. Store in a closed container away from incompatible materials. Store in a well-ventilated place. Room temperature - normal conditions. Do not allow material to freeze. Store away from incompatible materials (see Section 10 of the SDS). Use care in handling/storage. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

8. Exposure controls and personal protection

Control parameters Follow standard monitoring procedures.

Occupational exposure limits

Australia. National Workplace OELs (Workplace Exposure Standards for Airborne Contaminants, Appendix A)

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	15 mg/m ³
		6 ppm
TRIETHANOLAMINE (CAS 102-71-6)	TWA	7.5 mg/m ³
	TWA	5 mg/m ³
MONOETHANOLAMINE (CAS 141-43-5)	TWA	3 ppm

Australia. OELs. (Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment)

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	15 mg/m ³
		6 ppm
TRIETHANOLAMINE (CAS 102-71-6)	TWA	7.5 mg/m ³
MONOETHANOLAMINE (CAS 141-43-5)	TWA	5 mg/m ³
		3 ppm

US. ACGIH Threshold Limit Values

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	6 ppm
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m ³
MONOETHANOLAMINE (CAS 141-43-5)	TWA	3 ppm

UK. EH40 Workplace Exposure Limits (WELs)

	Type	Value
MONOETHANOLAMINE (CAS 141-43-5)	STEL	7.6 mg/m ³
		3 ppm
	TWA	2.5 mg/m ³
		1 ppm

Germany. DFG MAK List (advisory OELs). Commission for the Investigation of Health Hazards of Chemical Compounds in the Work Area (DFG)

	Type	Value	Form
MONOETHANOLAMINE (CAS 141-43-5)	TWA	5.1 mg/m ³	
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m ³	Inhalable fraction.
MONOETHANOLAMINE (CAS 141-43-5)	TWA	2 ppm	

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Ensure compliance with applicable exposure limits. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

Individual protection measures, for example personal protective equipment (PPE)

Eye/face protection

Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

Skin protection

Hand protection

Use protective gloves made of: Nitrile.

Other

Wear suitable protective clothing and gloves.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

Hygiene measures

Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

CLEAR

Physical state	Liquid.
Form	Liquid.
Color	Not available.
Odor	CHEMICAL
Odor threshold	Not available.
pH	9.6
Melting point/freezing point	23 °F (-5 °C)
Initial boiling point and boiling range	> 212 °F (> 100 °C)
Flash point	Not Applicable
Evaporation rate	Like water when diluted
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.
Solubility(ies)	
Solubility (water)	100 % Water Miscible
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other physical and chemical parameters	
pH in aqueous solution	9.2 @ 5%
Specific gravity	1.068

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong acids. Strong oxidizing agents. Avoid contact with oxidizers or reducing agents. Peroxides. Phenols.
Hazardous decomposition products	Smoke, fumes, and oxides of carbon

11. Toxicological information

Information on possible routes of exposure

Ingestion	Expected to be a low ingestion hazard.
Inhalation	Prolonged inhalation may be harmful.
Skin contact	Causes skin irritation. May cause an allergic skin reaction.

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

Eye contact Causes serious eye irritation.

Symptoms related to exposure Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause an allergic skin reaction. Skin irritation. May cause redness and pain. Dermatitis. Rash.

Acute toxicity May cause an allergic skin reaction.

Components	Species	Test Results
MONOETHANOLAMINE (CAS 141-43-5)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	1025 mg/kg
<i>Oral</i>		
LD50	Guinea pig	620 mg/kg
	Mouse	700 mg/kg
	Rat	10.2 g/kg
<i>Other</i>		
LD50	Mouse	50 mg/kg
	Rat	67 mg/kg
TRIETHANOLAMINE (CAS 102-71-6)		
Acute		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Oral</i>		
LD50	Guinea pig	5300 mg/kg
	Rat	8 g/kg
<i>Other</i>		
LD50	Mouse	1450 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization May cause sensitization by inhalation.

Skin sensitization May cause an allergic skin reaction.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

TRIETHANOLAMINE (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard May be harmful if swallowed and enters airways.

Chronic effects Prolonged inhalation may be harmful. May be harmful if absorbed through skin.
Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects. Accumulation in aquatic organisms is expected.

Components	Species	Test Results
MONOETHANOLAMINE (CAS 141-43-5)		
Aquatic		
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)
		114 - 196 mg/l, 96 hours
TRIETHANOLAMINE (CAS 102-71-6)		
Aquatic		
Crustacea	EC50	Water flea (Ceriodaphnia dubia)
		565.2 - 658.3 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)
		10610 - 13010 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

**Partition coefficient
n-octanol / water (log Kow)**

MONOETHANOLAMINE	-1.31
TRIETHANOLAMINE	-1

Mobility in soil This product is miscible in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal methods Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

Residual waste Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

14. Transport information

ADG
Not regulated as dangerous goods.

RID
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not available.

15. Regulatory information

Safety, health and environmental regulations

National regulations This Material Safety Data Sheet was prepared in accordance with the Australia National Code of Practice for the Preparation of Material Safety Data Sheets (NOHSC: 2011.)

Australia Medicines & Poisons Appendix A

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix B

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix C

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix D

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix E

MONOETHANOLAMINE (CAS 141-43-5)

For advice, contact a Poisons information Centre (Phone eg Australia 131 - 126; New Zealand 03 - 4747 - 000) or a doctor (at once)., If swallowed, do NOT induce vomiting., If in eyes wash out immediately with water.

For advice, contact a Poisons information Centre (Phone eg Australia 131 - 126; New Zealand 03 - 4747 - 000) or a doctor (at once)., If swallowed, do NOT induce vomiting., If in eyes, hold eyelids apart and flush the eye continuously with running water. Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes., If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

TRIETHANOLAMINE (CAS 102-71-6)

For advice, contact a Poisons information Centre (Phone eg Australia 131 - 126; New Zealand 03 - 4747 - 000) or a doctor (at once)., If swallowed, do NOT induce vomiting., If in eyes wash out immediately with water., If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

Australia Medicines & Poisons Appendix F

MONOETHANOLAMINE (CAS 141-43-5)

applies to all preparations in any concentration Corrosive., Product will irritate the eyes, nose, throat and skin., WARNING - Vapour may be harmful. Avoid contact with eyes., Avoid contact with skin., Avoid breathing dust (or) vapour (or) spray mist.

applies to all preparations in any concentration Irritant. Avoid contact with eyes., Avoid contact with skin.

applies to all preparations in any concentration Irritant. Avoid contact with eyes., Avoid contact with skin.

TRIETHANOLAMINE (CAS 102-71-6)

Australia Medicines & Poisons Appendix G

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix H

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix I

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix J

Poisons schedule number not allocated.

Australia Medicines & Poisons Appendix K

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 2

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 3

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 4

MONOETHANOLAMINE (CAS 141-43-5)

Australia Medicines & Poisons Schedule 5

MONOETHANOLAMINE (CAS 141-43-5)

TRIETHANOLAMINE (CAS 102-71-6)

Australia Medicines & Poisons Schedule 6

MONOETHANOLAMINE (CAS 141-43-5)

Australia Medicines & Poisons Schedule 7

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 8

Poisons schedule number not allocated.

Australia Medicines & Poisons Schedule 9

Poisons schedule number not allocated.

High Volume Industrial Chemicals (HVIC)

MONOETHANOLAMINE (CAS 141-43-5)

in preparations for injection

in preparations Exception may apply, see the regulation for relevance.

Exception was applied to data.

Exception may apply, see the regulation for relevance.

1000 - 9999 tonnes See the regulation for additional information.

Importation of Ozone Depleting Substances (Customs(Prohibited imports) Regulations 1956, Schedule 10)

Not listed.

National Pollutant Inventory (NPI) substance reporting list

Not listed.

Prohibited Carcinogenic Substances

Not regulated.

Prohibited Substances (National Model Regulation for the control of Workplace Hazardous Substances, Schedule 2 NOHSC:1005 (1994) as amended)

Not listed.

Restricted Importation of Organochlorine Chemicals (Customs(Prohibited Imports) Regulations 1956, Schedule 9)

Not listed.

Restricted Carcinogenic Substances

Not regulated.

International regulations**Stockholm Convention**

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

16. Other information**Issue date**

09-24-2014

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Revision Information

Product and Company Identification: Alternate Trade Names
Physical & Chemical Properties: Multiple Properties